



Po Box 1008  
Ellenton FL 34222  
800-795-9184 phone / fax



Revised - 01/01/17

## Installation Instructions

Part – Lantech – Conversion for Urethane Ring - # 404000095 – 080050PEP

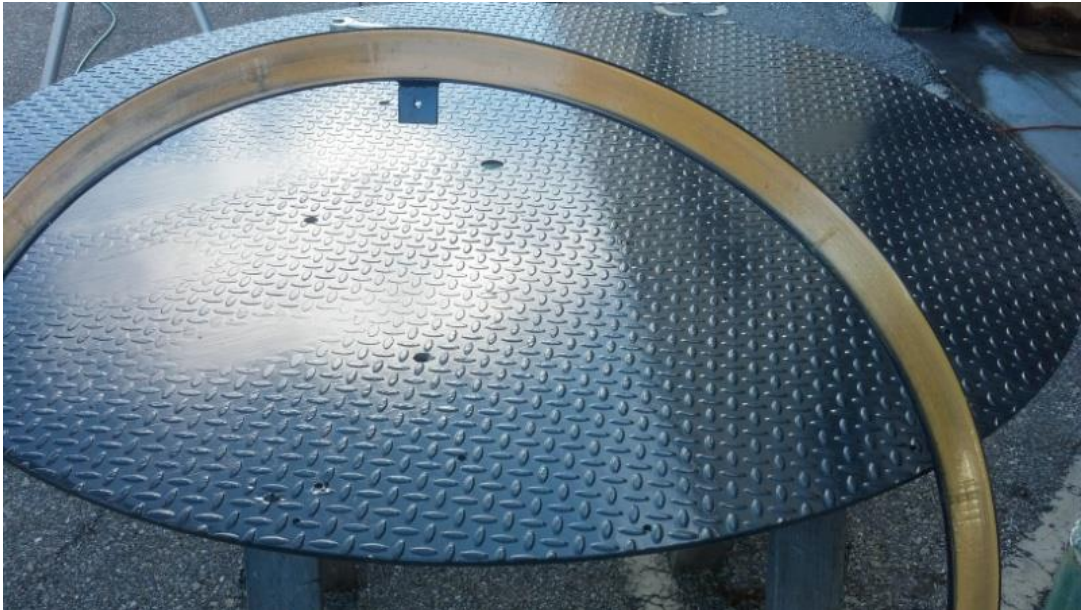
### Step 1: Remove turn table





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**Step 2: Remove ring from table**



**Step 3: Remove all stud assemblies**





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**Step 4: Remove all snap rings**



**Step 5: Install all stud assemblies**





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### Step 6: Reinstall on machine



Follow 2<sup>nd</sup> attachment install overview – for installation placement

Larger more detailed version shown on 2<sup>nd</sup> attachment



Start with #080050-3. There is only one of these. Remove the bearing stud assembly from base and then install roller sleeve and reinstall.



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### Step 7: Reinstall turn table



If you have any questions, please give our Technical Parts Group a call at 1-800-795-9184 – Ext 102 or email them at [partstech@partstoolbox.com](mailto:partstech@partstoolbox.com)

We appreciate your business and look forward to helping you in the near future.

The Technical Parts Group

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